

DB611 - <offline> - Declaration view

"PMS_VK1_RES_MACHINE" machine results by PLC for PMS
Global data block DB 611

Name:
Author:
Family:
Version: 0.1
Block version: 2
Time stamp Code: 11/15/2012 10:35:59 AM
Interface: 11/15/2012 10:35:59 AM
Lengths (block/logic/data): 01810 01650 00000

Object properties:

S7_language 7(1) Deutsch (Deutschland) 11/16/2012 02:41:45 AM

Block: DB611

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	RESULT MACHINE	ARRAY[1..5]		1-5 (OP10.1, OP10.2, OP20, OP30, OP40)
*0.0		STRUCT		
+0.0	oi_on	BYTE	B#16#0	
+2.0	o_wp_id	ARRAY[1..20]		
*1.0		CHAR		
+22.0	o_mach_start_time	STRING[14]	''	yyyyMMddhhmmss - Begin date and time of the machining.
+38.0	o_mach_finish_time	STRING[14]	''	yyyyMMddhhmmss - Finish date and time of the machining.
+54.0	o_operator	ARRAY[1..20]		
*1.0		CHAR		
+74.0	o_shift	ARRAY[1..20]		
*1.0		CHAR		
+94.0	o_wp_status	INT	0	0=undef, 1=IO, 2=NIO
+96.0	o_result	INT	0	
+98.0	o_error_code	INT	0	
+100.0	o_substation	INT	0	
+102.0	o_value_result_real	ARRAY[1..55]		
*4.0		REAL		
+322.0	o_value_result_bool	ARRAY[1..64]		
*0.1		BOOL		
=330.0		END_STRUCT		
=1650.0		END_STRUCT		