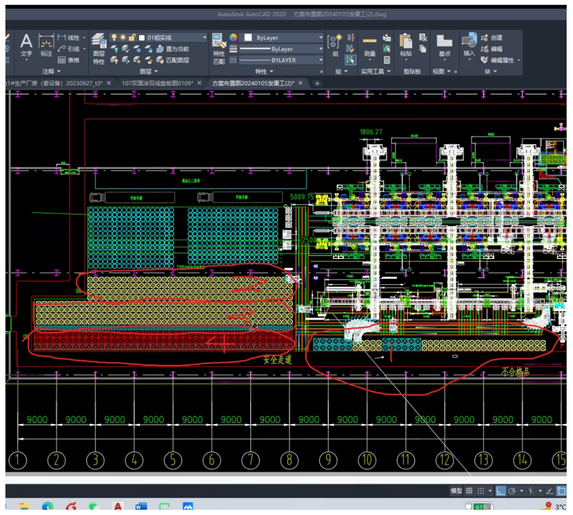
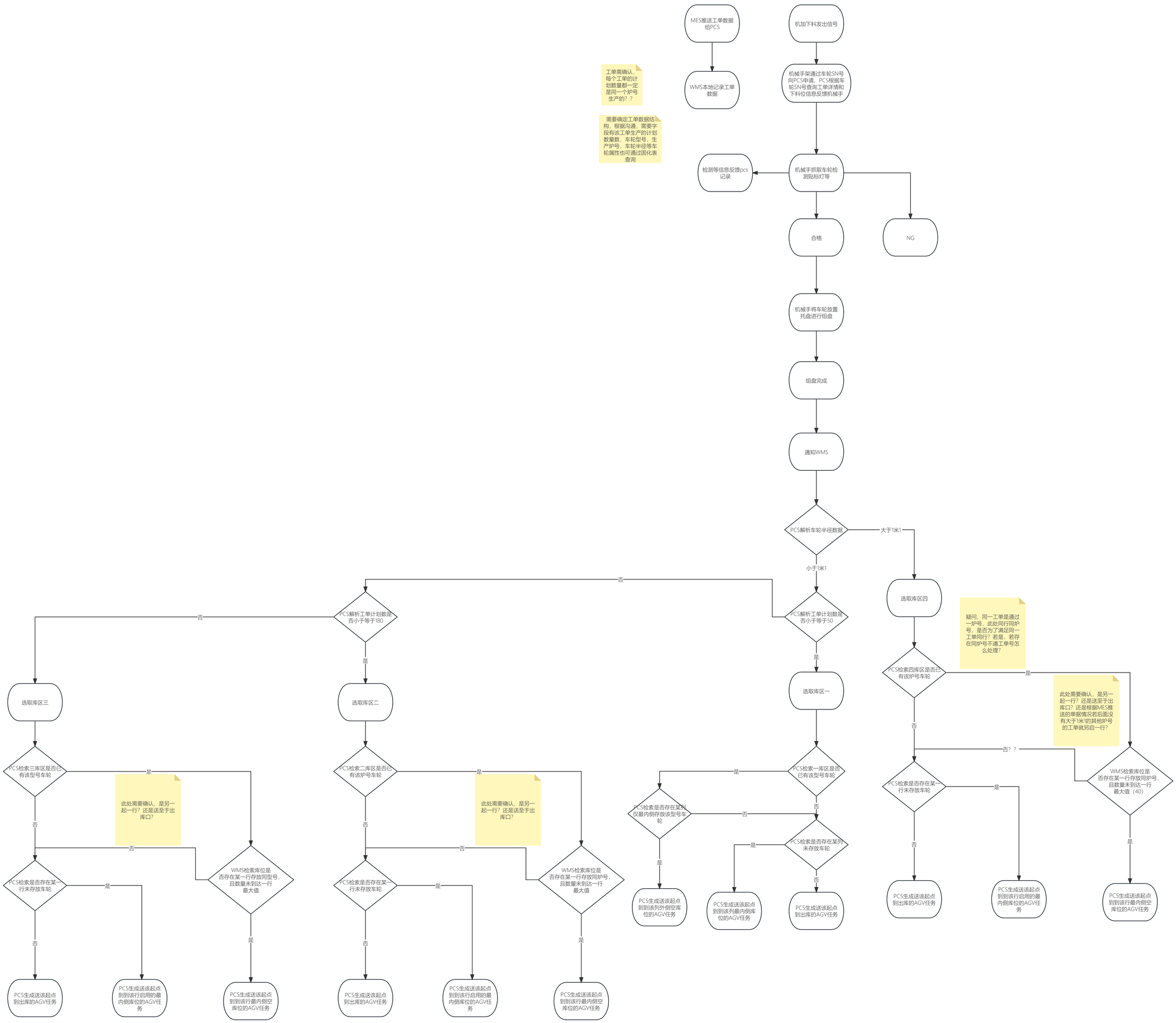
说明,分为四个库区，如图所示

暂定工单计划数小于50件放置库区1，工单计划数大于50小于180放置库区2，工单计划数大于180放置库区三，车库半径大于1米1放置库区4



机加下料入库流程（不包含NG）