

DB600 - <offline> - Declaration view

"PMS_VK1_REQ_INPUT" input requests (wheel allowance) from PLC
Global data block DB 600

Name: **Family:**
Author: **Version:** 0.1
Block version: 2
Time stamp Code: 12/01/2012 06:09:00 AM
Interface: 12/01/2012 06:09:00 AM
Lengths (block/logic/data): 00280 00128 00000

Object properties:

S7_language 7(1) Deutsch (Deutschland) 11/16/2012 02:41:45 AM

Block: DB600

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	REQUEST_INPUT	STRUCT		VK1 (Input Conveyor/Scanner) get wheel production allowance request
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i_variables
+2.0	o_wp_id	ARRAY[1..20]		the scanned workpiece ID
*1.0		CHAR		
+22.0	o_wp_type	DINT	L#0	current wp setup type (database TypeID for TYHI WheelType(chars))
+26.0	i_status	BYTE	B#16#0	1 - OK, machining allowed, 2- NOK not in list, 3- NOK no job for wheel type
+28.0	i_job_id	ARRAY[1..20]		
*1.0		CHAR		
+48.0	i_drawing_id	ARRAY[1..20]		
*1.0		CHAR		
+68.0	i_heat_id	ARRAY[1..20]		
*1.0		CHAR		
+88.0	i_sourceheat	ARRAY[1..20]		
*1.0		CHAR		
+108.0	i_batch_id	ARRAY[1..20]		
*1.0		CHAR		
=128.0		END_STRUCT		
=128.0		END_STRUCT		