

**DB630 - <offline> - Declaration view**

"PMS\_VK1\_INFO\_WP" status variables and locations of workpieces by PLC for PMS  
Global data block DB 630

**Name:** **Family:**  
**Author:** **Version:** 0.1  
**Block version:** 2  
**Time stamp Code:** 06/27/2012 11:50:02 AM  
**Interface:** 06/27/2012 09:13:12 AM  
**Lengths (block/logic/data):** 01170 01056 00000

**Object properties:**

S7\_language 7 (1) Deutsch (Deutschland) 11/16/2012 02:41:45 AM

**Block: DB630**

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	INFO_WP	ARRAY[1..44]		1-25 (inputconv.-OP40out), 41-44 (Gantry1-Gantry4)
*0.0		STRUCT		
+0.0	wp_ID	ARRAY[1..20]		
*1.0		CHAR		
+20.0	wp_type	WORD	W#16#0	
+22.0	wp_state	BYTE	B#16#0	
+23.0	wp_process	BYTE	B#16#0	
=24.0		END_STRUCT		
=1056.0		END_STRUCT		