

DB601 - <offline> - Declaration view

"PMS_VK1_REQ_GEOMETRY" geometry requests from PLC
Global data block DB 601

Name:

Author:

Time stamp Code:

Lengths (block/logic/data):

Family:

Version: 0.1

Block version: 2

01/23/2024 12:20:05 PM

Interface: 01/23/2024 12:17:14 PM

00448 00224 00000

Object properties:
S7_language 7(1) Deutsch (Deutschland) 08/03/2011 04:44:24 PM

Block: DB601

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	REQUEST_GEOMETRY_Conv1	STRUCT		
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i_variables
+2.0	o_wp_type	DINT	L#0	the workpiece type data is requested for
+6.0	i_status	BYTE	B#16#0	1 - data found, 2 - no data found for workpiece type
+8.0	i_parameter_a	REAL	0.000000e+000	
+12.0	i_parameter_b	REAL	0.000000e+000	
+16.0	i_parameter_c	REAL	0.000000e+000	
+20.0	i_parameter_d	REAL	0.000000e+000	
+24.0	i_parameter_e	REAL	0.000000e+000	
+28.0	i_parameter_f	REAL	0.000000e+000	
+32.0	i_parameter_g	REAL	0.000000e+000	
+36.0	i_parameter_h	REAL	0.000000e+000	
+40.0	i_skip_op	ARRAY[1..15]		0 - use, 1 - skip (idx 1=InspectA,2=InspectB,3=Oil,... .15)
*1.0		BYTE		
=56.0		END STRUCT		
+56.0	REQUEST_GEOMETRY_Conv2	STRUCT		
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i_variables
+2.0	o_wp_type	DINT	L#0	the workpiece type data is requested for
+6.0	i_status	BYTE	B#16#0	1 - data found, 2 - no data found for workpiece type
+8.0	i_parameter_a	REAL	0.000000e+000	
+12.0	i_parameter_b	REAL	0.000000e+000	
+16.0	i_parameter_c	REAL	0.000000e+000	
+20.0	i_parameter_d	REAL	0.000000e+000	
+24.0	i_parameter_e	REAL	0.000000e+000	
+28.0	i_parameter_f	REAL	0.000000e+000	
+32.0	i_parameter_g	REAL	0.000000e+000	
+36.0	i_parameter_h	REAL	0.000000e+000	
+40.0	i_skip_op	ARRAY[1..15]		0 - use, 1 - skip (idx 1=InspectA,2=InspectB,3=Oil,... .15)
*1.0		BYTE		
=56.0		END STRUCT		
+112.0	REQUEST_GEOMETRY_Conv3	STRUCT		
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i_variables
+2.0	o_wp_type	DINT	L#0	the workpiece type data is requested for
+6.0	i_status	BYTE	B#16#0	1 - data found, 2 - no data found for workpiece type
+8.0	i_parameter_a	REAL	0.000000e+000	
+12.0	i_parameter_b	REAL	0.000000e+000	
+16.0	i_parameter_c	REAL	0.000000e+000	
+20.0	i_parameter_d	REAL	0.000000e+000	
+24.0	i_parameter_e	REAL	0.000000e+000	
+28.0	i_parameter_f	REAL	0.000000e+000	
+32.0	i_parameter_g	REAL	0.000000e+000	
+36.0	i_parameter_h	REAL	0.000000e+000	
+40.0	i_skip_op	ARRAY[1..15]		0 - use, 1 - skip (idx 1=InspectA,2=InspectB,3=Oil,... .15)
*1.0		BYTE		
=56.0		END STRUCT		
+168.0	REQUEST_GEOMETRY_ST_FEED	STRUCT		Storgage Feedin
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i_variables
+2.0	o_wp_type	DINT	L#0	the workpiece type data is requested for
+6.0	i_status	BYTE	B#16#0	1 - data found, 2 - no data found for workpiece type
+8.0	i_parameter_a	REAL	0.000000e+000	
+12.0	i_parameter_b	REAL	0.000000e+000	
+16.0	i_parameter_c	REAL	0.000000e+000	
+20.0	i_parameter_d	REAL	0.000000e+000	
+24.0	i_parameter_e	REAL	0.000000e+000	
+28.0	i_parameter_f	REAL	0.000000e+000	
+32.0	i_parameter_g	REAL	0.000000e+000	
+36.0	i_parameter_h	REAL	0.000000e+000	

Address	Name	Type	Initial value	Comment
+40.0	i_skip_op	ARRAY[1..15]		0 - use, 1 - skip (No Process)
*1.0		BYTE		
=56.0		END_STRUCT		
=224.0		END_STRUCT		