

DB610 - <offline> - Declaration view

"PMS_VK1_RES_INPUT" input results by PLC for PMS (after wheel allowed and used for production)
Global data block DB 610

Name:
Author:
Family:
Version: 0.1
Block version: 2
Time stamp Code: 05/22/2012 07:21:05 AM
Interface: 05/18/2012 12:53:11 PM
Lengths (block/logic/data): 00144 00038 00000

Object properties:

S7_language 7(1) Deutsch (Deutschland) 11/16/2012 02:41:45 AM

Block: DB610

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	RESULT_INPUT	STRUCT		After a wheel is accepted and sent into production
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i variables
+2.0	o_wp_id	ARRAY[1..20]		the workpiece id for the result
*1.0		CHAR		
+22.0	o_online_time	STRING[14]	' '	yyyyMMddhhmmss - Online date and time - when wheel is scanned
=38.0		END_STRUCT		
=38.0		END_STRUCT		