

DB601 - <offline> - Declaration view

"PMS_VK1_REQ_GEOMETRY" geometry requests from PLC
Global data block DB 601

Name:
Author:
Family:
Version: 0.1
Block version: 2
Time stamp Code: 11/14/2012 06:02:50 PM
Interface: 11/14/2012 04:53:48 PM
Lengths (block/logic/data): 00178 00056 00000

Object properties:

S7_language 7(1) Deutsch (Deutschland) 11/16/2012 02:41:45 AM

Block: DB601

Address	Name	Type	Initial value	Comment
0.0		STRUCT		
+0.0	REQUEST_GEOMETRY	STRUCT		
+0.0	oi_on	BYTE	B#16#0	PLC->1, PMS->0 after setting i_variables
+2.0	o_wp_type	DINT	L#0	the workpiece type data is requested for
+6.0	i_status	BYTE	B#16#0	1 - data found, 2 - no data found for workpiece type
+8.0	i_parameter_a	REAL	0.000000e+000	
+12.0	i_parameter_b	REAL	0.000000e+000	
+16.0	i_parameter_c	REAL	0.000000e+000	
+20.0	i_parameter_d	REAL	0.000000e+000	
+24.0	i_parameter_e	REAL	0.000000e+000	
+28.0	i_parameter_f	REAL	0.000000e+000	
+32.0	i_parameter_g	REAL	0.000000e+000	
+36.0	i_parameter_h	REAL	0.000000e+000	
+40.0	i_skip_op	ARRAY[1..15]		0 - use, 1 - skip (idx 1=OP10,...,15=OP150)
*1.0		BYTE		
=56.0		END_STRUCT		
=56.0		END_STRUCT		